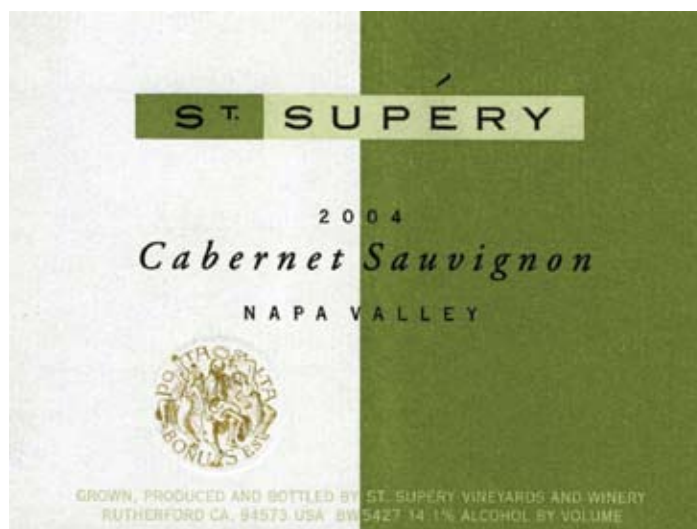


# 2004 CABERNET SAUVIGNON

NAPA VALLEY



## WINEMAKER NOTES

*Luxurious, rich and concentrated with aromas of cherry, currant and blueberry. These are just the start of this 2004 Cabernet Sauvignon. The harmonious flavors of black cherry, anise and plush cassis explode upon tasting. This is a classic Napa Valley Cabernet which is wonderful young but has everything it needs to age beautifully. Enjoy now through 2015.*

## WINEMAKING

*The 2004 growing season started out early and warm with many days in March reaching 85 degrees Fahrenheit. The warm weather continued throughout spring leading to bloom occurring three weeks ahead of schedule. We thinned the crop more than usual during June and July and opened the canopy to expose the fruit to sunlight, which helps intensify color and flavor of the grapes. At harvest time, we found the fruit quality was exceptional with yields about 50% of average.*

*The fruit for this Cabernet Sauvignon was harvested during the cool hours of early morning to maximize fresh flavors. Crush occurred in our cellar prior to fermentation and maceration on the skins, after which the wines were drained and pressed to barrels for maturation. Nineteen months later, the wines went through final evaluation to complete the blend.*



APPELLATION: *Napa Valley*  
BLEND: *99.7% Cabernet Sauvignon,  
0.3% Petit Verdot*  
PH: *3.65*  
TOTAL ACIDITY: *6.15 g/L*  
RESIDUAL SUGAR: *0.02 g/L*  
WINE ALCOHOL: *14.1%*