



## 2018 NAPA VALLEY, DOLLARHIDE ESTATE VINEYARD SEMILLON

St. Supéry Estate Vineyards and Winery is a 100% Estate Grown, sustainably farmed winery located in the renowned Rutherford growing region in the heart of Napa Valley. Dollarhide Ranch is a 1,530+ acre property with steep, rolling hills, some flat lands, seven lakes and a vast array of wildlife located in the northeastern hills of Napa Valley. With elevations ranging from 600 – 1,100 feet, we have planted over 500 acres of grapevines, leaving the rest of the property to thrive in its natural state. Committed to producing the highest quality estate wines without compromise, we focus on sustainable winery and farming operations to protect the land and environment for future generations.

**WINEMAKER'S NOTES** Brilliant hues of pale yellow and sparkling youthful green streaks illustrate this wine. Aromas show lemon meringue, white peach and a hint of butterscotch interlaced with toasted French oak. Soft lemon curd and dried apricot round the palate with lemon butter and a subtle toasted barrel complexity. This is a lightly crisp wine with creaminess on the palate resulting from the sur lie barrel maturation. This Semillon is an even, slightly textured, elegant, dry white wine. Enjoy!

**VINTAGE 2018** The 2018 growing season started with a relatively mild winter and spring. There was decent rain in early and mid-January, almost none in February, and a fair amount in March and April which filled our lakes and kicked off the growing season. July was warm and August saw markedly cooler temperatures absent of heat spikes, followed by ideal weather in September and October. There was a little rain in early October, but warm weather and dry breezes followed, allowing the grapes to hang on the vines longer and further develop their flavors. Harvest continued through November because of the ideal weather enabling the fruit to stay on the vine with no pressure from Mother Nature. The quality of the fruit was terrific, and the resulting wines show tremendous promise. After achieving the desired flavors on the vine, the Semillon was harvested in the cool morning hours in an effort to preserve the delicate flavors. The fruit was received in the cellar, where the grapes were pressed to tank and immediately chilled and settled prior to fermentation. The fermentation was completed in barrel at cool temperatures to maintain and enhance the natural flavors. The final blend was completed after 5 months of sur-lies maturation.

### APPELLATION

Napa Valley

### VINEYARD

Dollarhide Estate Vineyard

### VARIETY/BLEND

99% Semillon

1% Sauvignon Blanc

### OAK MATURATION

100% French oak (31% new

French Oak for 5 months

### PH

3.12

### T. ACIDITY

6.5 g/L

### ALCOHOL

13.0%

### HARVEST DATES

September 24, 2018

### BOTTLING DATE

March 26, 2019

### CASE PRODUCTION

405 cases



ESTATE GROWN + SUSTAINABLY FARMED + CERTIFIED NAPA GREEN

ST. SUPÉRY ESTATE VINEYARDS AND WINERY

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