

2018 NAPA VALLEY, RUTHERFORD ESTATE VINEYARD MERLOT

St. Supéry Estate Vineyards and Winery is a 100% Estate Grown, sustainably farmed winery located in the renowned Rutherford growing region in the heart of Napa Valley. The vineyard sits on the "Rutherford Bench" of mineral-rich alluvial and well-drained soils allowing the grape-vine's root systems to mine for nutrients and water, yielding complex and concentrated flavors. Committed to producing the highest quality estate wines without compromise, we focus on sustainable winery and farming operations to protect the land and environment for future generations.

WINEMAKER'S NOTES A burgundy shade of red commence this wine. Aromas of black plum and black cherry combine with graphite, milk chocolate, and black pepper with a subtle thread of vanilla from the toasted oak. This is a generous merlot with nice freshness on the palate show casing juicy blackberry and toasted oak. There is a cocoa powder texture with smooth tannins and a long finish.

VINTAGE 2018 The 2018 growing season started with a relatively mild winter and spring. There was decent rain in early and mid-January, almost none in February, and a fair amount in March and April which filled our lakes and kicked off the growing season. July was warm and August saw markedly cooler temperatures absent of heat spikes, followed by ideal weather in September and October. The fruit was hand-harvested in the cool morning hours and brought to the winery in half-ton bins. Clusters were sorted using a double sorting system: first, the clusters were sorted by hand then the individual berries were sorted to ensure that only the ideal grapes were chosen. These grapes were delivered to a fermenter for a period of resting on skins. Warm fermentation temperatures were encouraged along with gentle cap maceration to achieve the desired color and structure before an extended maceration time on skins prior to final pressing. The wine was transferred directly to barrel where it aged for 19 months. Sixty five percent of the berries used in this blend were fermented then aged in French Oak barrels for added layers of complexity.

APPELLATION Rutherford, Napa Valley

VINEYARD

Rutherford Estate Vineyard

VARIETY/BLEND 88% Merlot 10% Cabernet Sauvignon 1% Cabernet Franc 1% Petit Verdot OAK MATURATION 100% French oak (44% new) for 19 months, 65% barrel fermented

РН 3.60

т. асіріту 6.0 g/L **ассоног** 14.5%

HARVEST DATES Sept. 27, Oct. 20, Nov. 1 & 3, 2018

BOTTLING DATE July 28 & 29, 2020

CASE PRODUCTION 1,543 cases





ESTATE GROWN + SUSTAINABLY FARMED + CERTIFIED NAPA GREEN ST. SUPÉRY ESTATE VINEYARDS AND WINERY

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